



EM01

Emission Label

**Uniform
Procedures For
Collision Repair
UPCR**

© Copyright 1998 Inter-Industry Conference On Auto Collision Repair

v.4.0



1. Description

This procedure describes replacement requirements for the vehicle emission label.



2. Purpose

The purpose of this procedure is to provide industry-accepted and government requirements for the proper replacement of a vehicle's emission label. This procedure is intended for use by professionals who are qualified through training and experience.



3. Referenced Documents

The following documents are considered part of this procedure by reference.

3.1 Procedures

PS01 Personnel Safety

3.2 Other Information

Vehicle-specific repair information



4. Equipment And Material Requirements

Does not apply.



5. Damage Analysis

Determine if the part that contains the emission label will be repaired or replaced. If the part is to be repaired see **5.1**. If the part is to be replaced see **5.2**.

5.1 Label Condition

Inspect the emission label for these conditions:

- damage that makes the label unreadable
- overspray from previous repairs
- incorrect model year, engine size, state, or altitude for the vehicle being repaired

Replace the label if it is missing or damaged, or if it contains incorrect information.

5.2 Replacement Information

The following information is required to obtain a replacement emission label from the vehicle maker:

- year, make, and model of vehicle
- vehicle identification number (VIN)
- engine size
- type of fuel system
- emission calibration
- vehicle build date
- part number



6. Personnel Safety

6.1 General Safety

General safety information is in **PS01**.



7. Environmental Safety

Does not apply.



8. Vehicle Protection

8.1 Label Protection

Protect the emission label from damage caused by repairs or refinishing.



9. Repair Procedure

9.1 Removal

To remove an emission label:

- 1. Order a replacement label from the vehicle maker. See **5.2**.
- 2. Remove the label from the original part if the part is to be replaced, or if the label will be damaged by the repair or refinishing. Do not discard any labels until a replacement is obtained.
- 3. Keep a copy of the label with the vehicle's repair records. Document all attempts to obtain a replacement label.
- 4. Store the original label in the vehicle's glove box or other secure place until a replacement is obtained.
- 5. Inform the vehicle's owner if a replacement label is unavailable.

9.2 Installation

To install an emission label:

- 1. Verify that the proper replacement label has been obtained by comparing all information to the original label.
- 2. Install the replacement label in the same location as the original label.



10. Use Of Recycled (Salvage) Parts

10.1 Labels On Salvage Parts

An emission label that is included with a salvage part can be used only if these conditions are met:

- All information included on the label exactly duplicates the information on the original label.
- The finish on the salvage part, if it is different than that of the vehicle being repaired, does not show through the emission label.



11. Inspection And Testing

11.1 Label Inspection

Inspect the emission label for these conditions:

- All information included on the label is readable and exactly duplicates the information on the original label.
- The label is in the original location used by the vehicle maker.
- No non-original finish shows through the emission label.

Replace a defective label.